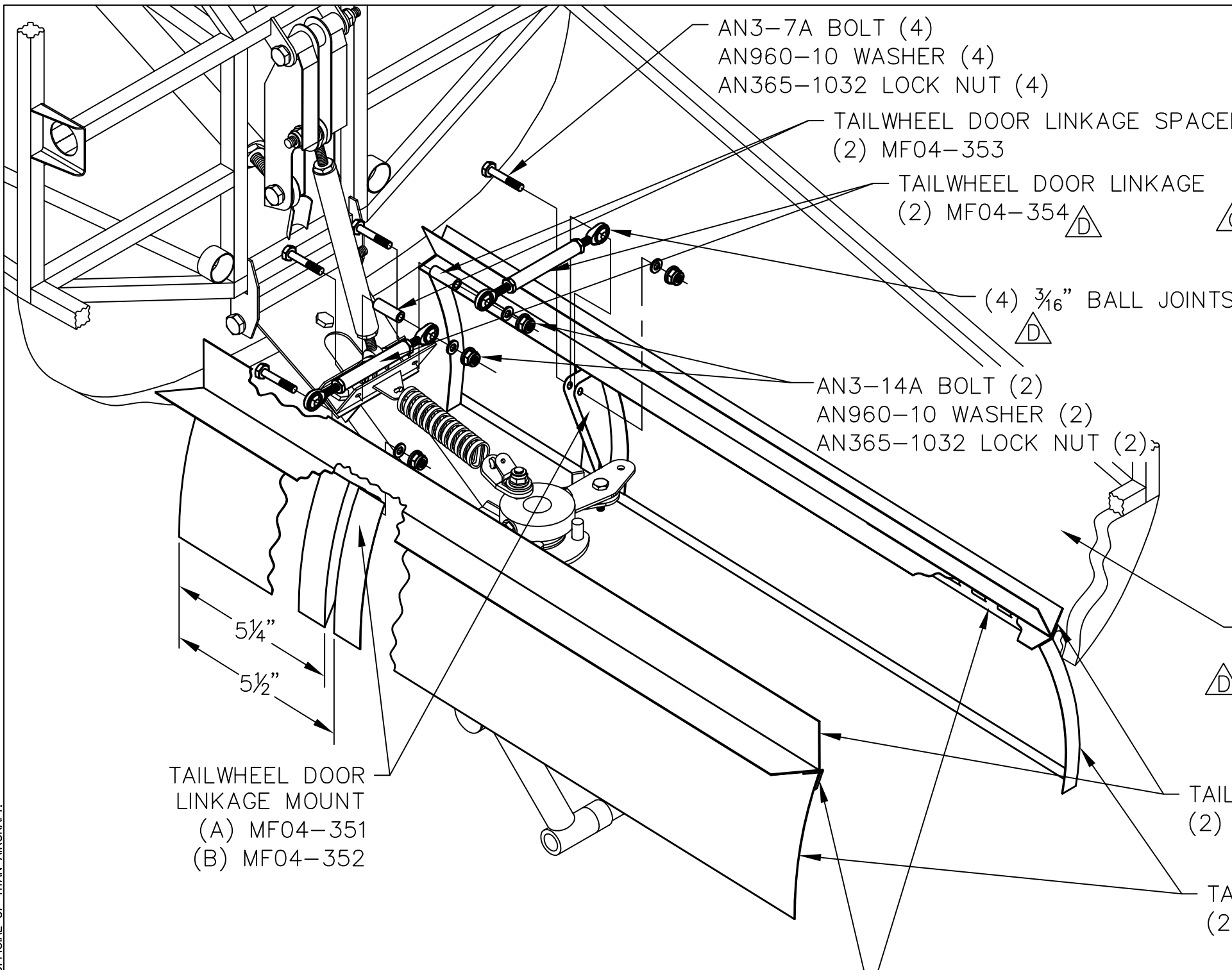


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AN3-7A BOLT (4)
 AN960-10 WASHER (4)
 AN365-1032 LOCK NUT (4)

TAILWHEEL DOOR LINKAGE SPACER
 (2) MF04-353

TAILWHEEL DOOR LINKAGE
 (2) MF04-354 $\triangle D$

(4) $\frac{3}{16}$ " BALL JOINTS
 $\triangle D$

AN3-14A BOLT (2)
 AN960-10 WASHER (2)
 AN365-1032 LOCK NUT (2)

$\triangle C$

NOTES:

- MOUNT THE HINGES TO THE TAILWHEEL DOORS BEFORE POSITIONING ON THE AIRCRAFT.
- USE ACS42BS RIVETS WHEN MOUNTING THE HINGES.
- POSITION THE THE TAILWHEEL DOORS IN PLACE, BE SURE WHEN CLOSED THEY MEET IN THE CENTER OF THE AIRCRAFT, BUT DO NOT TOUCH.
- THE TAILWHEEL DOORS ARE SMALLER THEN THE OPENING BETWEEN STATIONS #11 & #12, BE SURE TO POSITION THE DOORS AS FAR FWD AS POSSIBLE. (HAVING THE BOTTOM SKINS ATTACHED DURING THIS PROCESS WILL HELP STIFFEN THE BULKHEADS DURING INSTALLATION.)

BOTTOM FWD SKIN "K"
 MF03-201
 $\triangle D$

TAILWHEEL DOOR STRINGER
 (2) MF04-355

TAILWHEEL DOOR
 (2) MF04-350

LANDING GEAR DOOR HINGE & PIN
 (TWO ON OTHER END OF DOORS)
 $\triangle B$ (4) TC95-260

TAILWHEEL DOOR LINKAGE MOUNT
 (A) MF04-351
 (B) MF04-352

5 1/4"
 5 1/2"

REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	01/04
0124	B	CHANGED PART NUMBER	CE	9/04
0520	C	NOTES ADDED	SH	8/07
0743	D	NOTES CHANGED	SH	7/08


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		TAILWHEEL DOOR INSTALLATION		
SCALE		1/4"=1"	PART NO.	
ASSEMBLY NAME				
PART NO.			DRAWING NO.	
DRAWING NO.		B T51-04-INS-1024-D		

DRAWN	DATE
C. EMERY	1/23/04
CHECKED	DATE
APPROVED	DATE