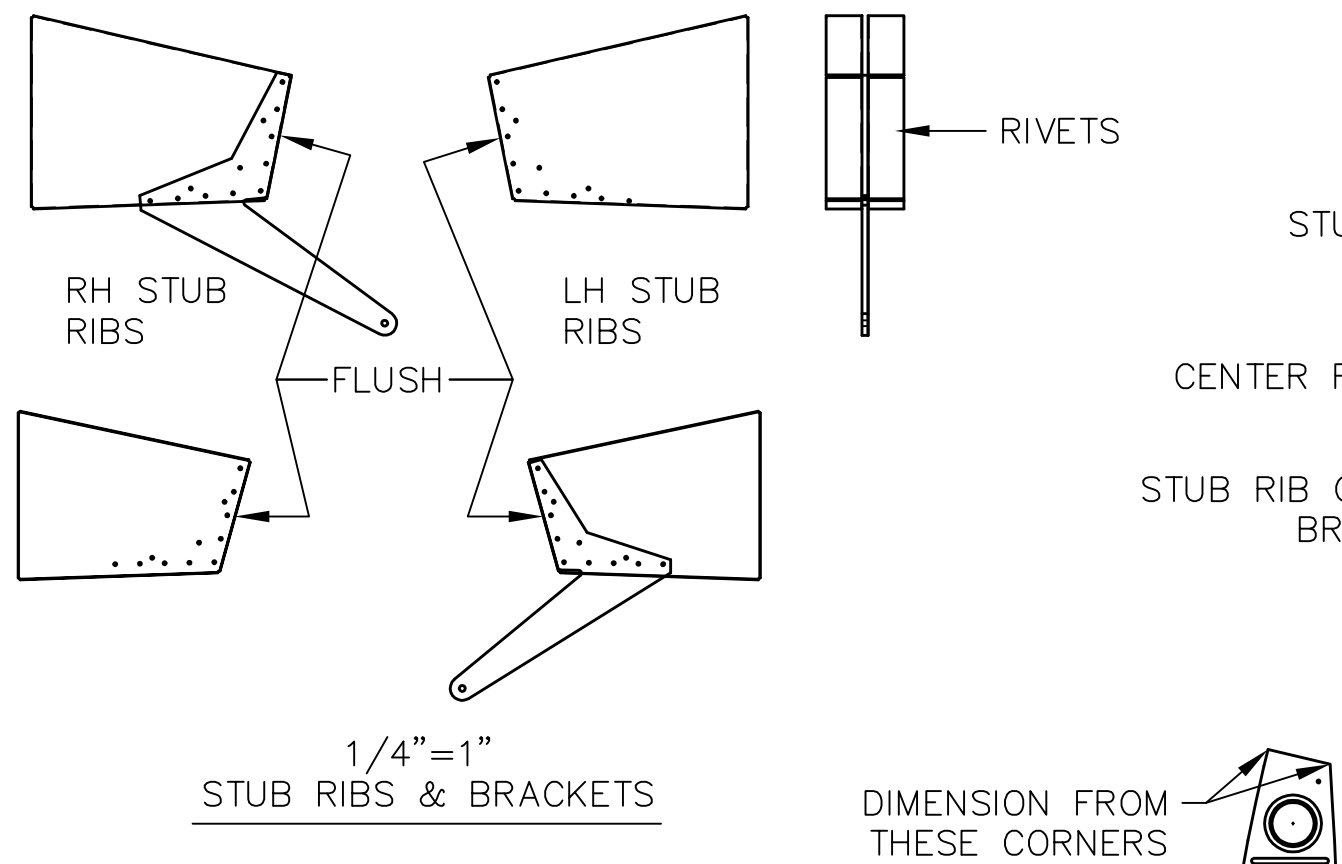
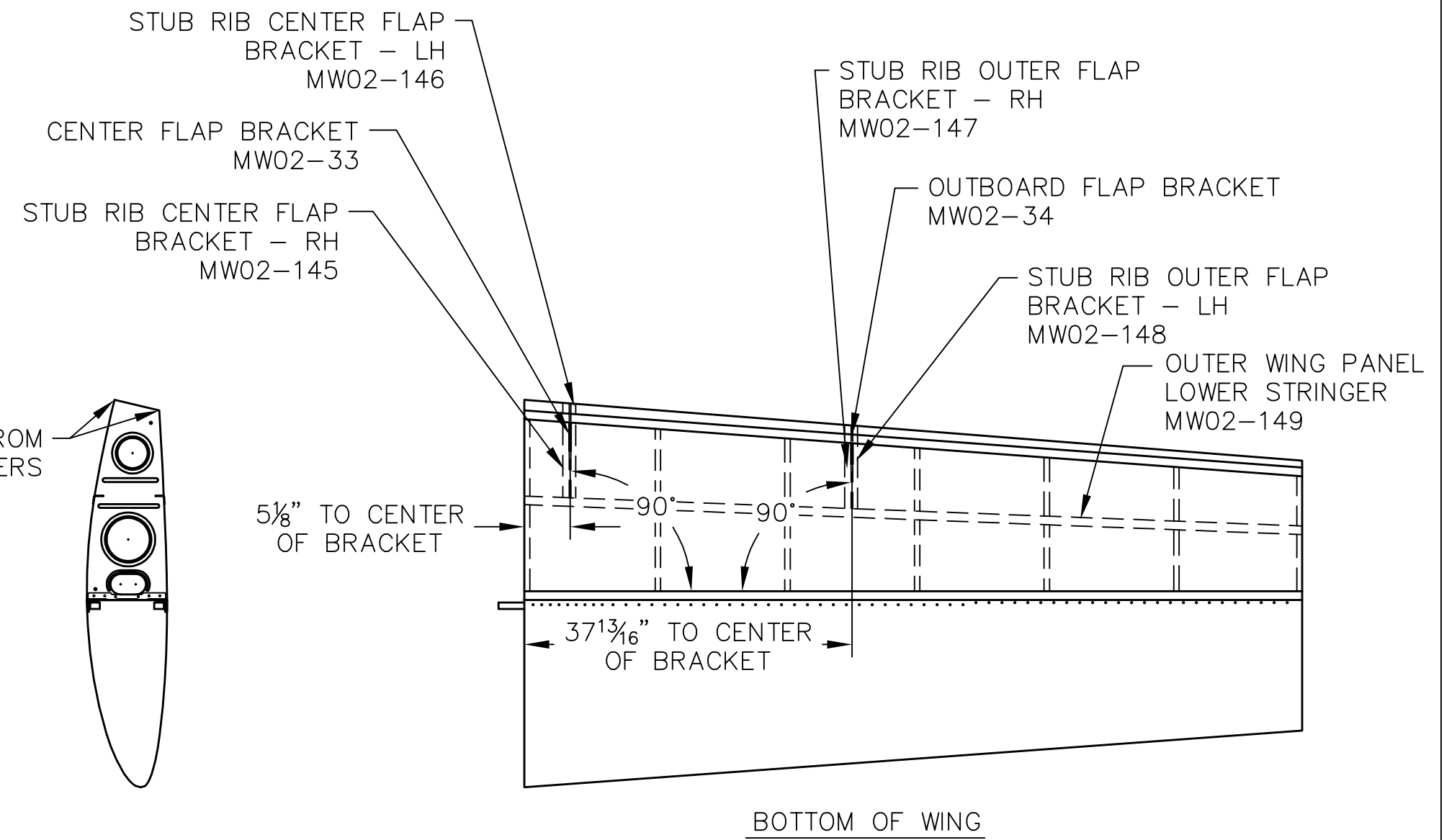


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	BH	2/10



**NOTES:**

- IT IS RECOMMENDED TO INSTALL THE CENTER FLAP BRACKETS WHEN MOUNTING THE FLAP TO THE INNER AND OUTER FLAP BRACKETS.
- BRACKETS ARE 90° FROM THE MAIN SPAR & PARALLEL WITH THE WING RIBS.
- DRILL THE STUB RIBS USING THE FLAP BRACKETS AS DRILL GUIDES.
- SANDWICH EACH FLAP BRACKET BETWEEN THE LH & RH STUB RIBS. (USE SD45BS RIVETS TO ASSEMBLE.)
- DRILL AND RIVET THE FLAP BRACKETS TO THE REAR SPAR AND INTERMEDIATE WEBS. (WHEN SATISFIED USE SD42BS RIVETS)
- DIMENSIONS ARE TAKEN FROM THE TOP & BOTTOM EDGE OF THE REAR SPAR.
- ALSO REFER TO DRAWINGS T51-02-INS-0387 & T51-10-INS-1874 FOR ADDITIONAL INFORMATION.



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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DRAWN B. HARE		DATE 2/16/10	DETAIL NAME FLAP STUB RIB INSTALLATION	
CHECKED R. INGLE		DATE 2/16/10	SCALE 1/16"=1"	PART NO.
APPROVED K. BROOKS		DATE 2/16/10	ASSEMBLY NAME FOR A/C SERIAL # 152 & LATER	
			PART NO.	DRAWING NO. S15
			DRAWING NO. <b>B T51-10-INS-1877-A</b>	