

REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	BH	9/10

NOTES:

- SETTING THE AILERONS IN THEIR NEUTRAL POSITIONS WILL BE REQUIRED WHEN YOU ARE SETTING THE FLAPS, ATTACHING THE WING TIPS, AND ATTACHING THE WING ROOT FAIRINGS.
- ALIGN THE WING TIP TEMPLATE (MW03-248) WITH THE OUTER PROFILE OF THE #7 WING RIB AND TAPE IN PLACE.
- ALIGN THE AILERON WITH THE END OF THE WING TEMPLATE AND TAPE OR CLAMP IN PLACE.

AILERON  
MC03-112/MC03-113 (LH SHOWN)

RIB #7

WING TIP  
TEMPLATE  
MW03-248

AILERON ALIGNED INCORRECT

WING TIP TEMPLATE

AILERON ALIGNED CORRECT

**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME SETTING AILERONS IN NEUTRAL POSITION

DRAWN B. HARE	DATE 9/24/10
CHECKED K. BROOKS	DATE 9/27/10
APPROVED B. KOLENO	DATE 7/19/11

SCALE N/A	PART NO.
ASSEMBLY NAME	
PART NO.	DRAWING NO. S20
DRAWING NO. <b>B T51-10-INS-1931-A</b>	

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