

# RIVET PART NUMBER IDENTIFICATION

EXAMPLE PART NUMBER:

**A D 4 4 ABS LF**

RIVET BODY MATERIAL  
 A = ALUMINUM  
 S = CARBON STEEL

HEAD STYLE  
 D = DOME HEAD

RIVET DIAMETER IN 1/32 OF AN INCH.  
 EXAMPLE: 4 EQUALS 4/32 (OR 1/8) BODY DIAMETER.

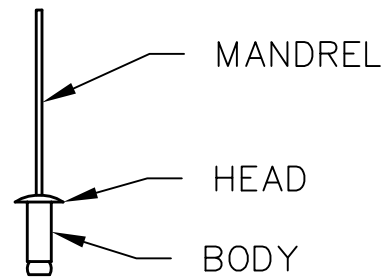
DESIGNATES RIVET WITH LARGE FLANGE HEAD.

MANDREL MATERIAL AND DESIGN:  
 ABS - ALUMINUM BREAK STEM.  
 BS - CARBON STEEL BREAK STEM.

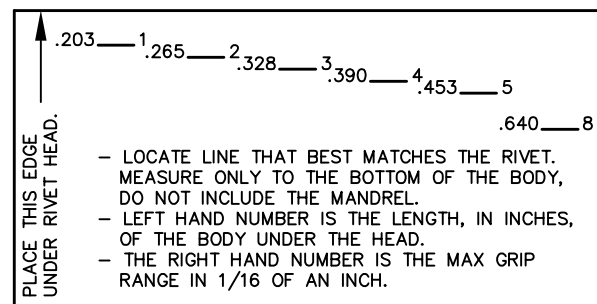
MAX GRIP RANGE IN 1/16 OF AN INCH.  
 EXAMPLE: 4 EQUALS 4/16 (OR 1/4) MAXIMUM GRIP.

**NOTE:**

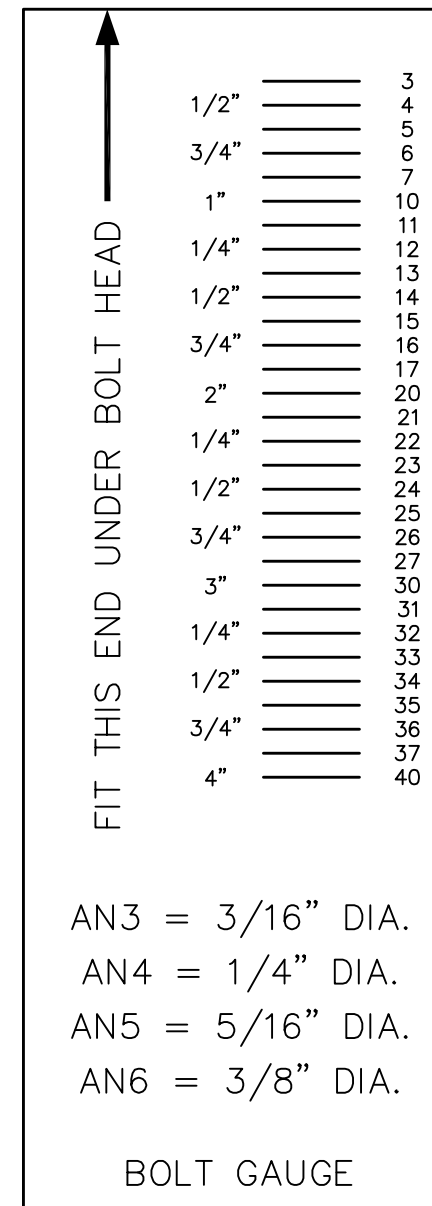
POP BRAND RIVET BODIES ARE ZINC PLATED AND THE MANDREL HAS A PHOSPHATE COATING. THIS PREVENTS RUSTING. ENSURE EQUIVALENT SUBSTITUTIONS.



## RIVET GAUGE

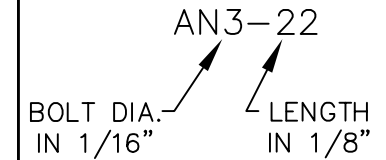


## BOLT GAUGE



READ BOLT LENGTH AT END OF BOLT. AN- NUMBER IS ON THE RIGHT SIDE OF THE GAUGE.

EXAMPLE:



SO, IT IS A BOLT 3/16" DIA., AND 2 1/4" LONG.

IF THE BOLT HAS NO DRILLED HOLE FOR A COTTER PIN, THEN IT WILL HAVE AN "A" SUFFIX.

EXAMPLE:

AN3-22 DRILLED  
 AN3-22A UNDRILLED

CUT OUT THE GAUGE AND GLUE TO A THIN PIECE OF CARD-BOARD OR PLASTIC. THEN SPRAY WITH CLEAR LACQUER.

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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME		HARDWARE IDENTIFICATION	
DRAWN	J. PRESTON	DATE	5/18/92
CHECKED	PBK	DATE	5/20/92
APPROVED	GAT	DATE	5/20/92
SCALE		N/A	
ASSEMBLY NAME		PART NO.	
PART NO.		DRAWING NO.	
DRAWING NO.		<b>B 92-INS-0198-A</b>	