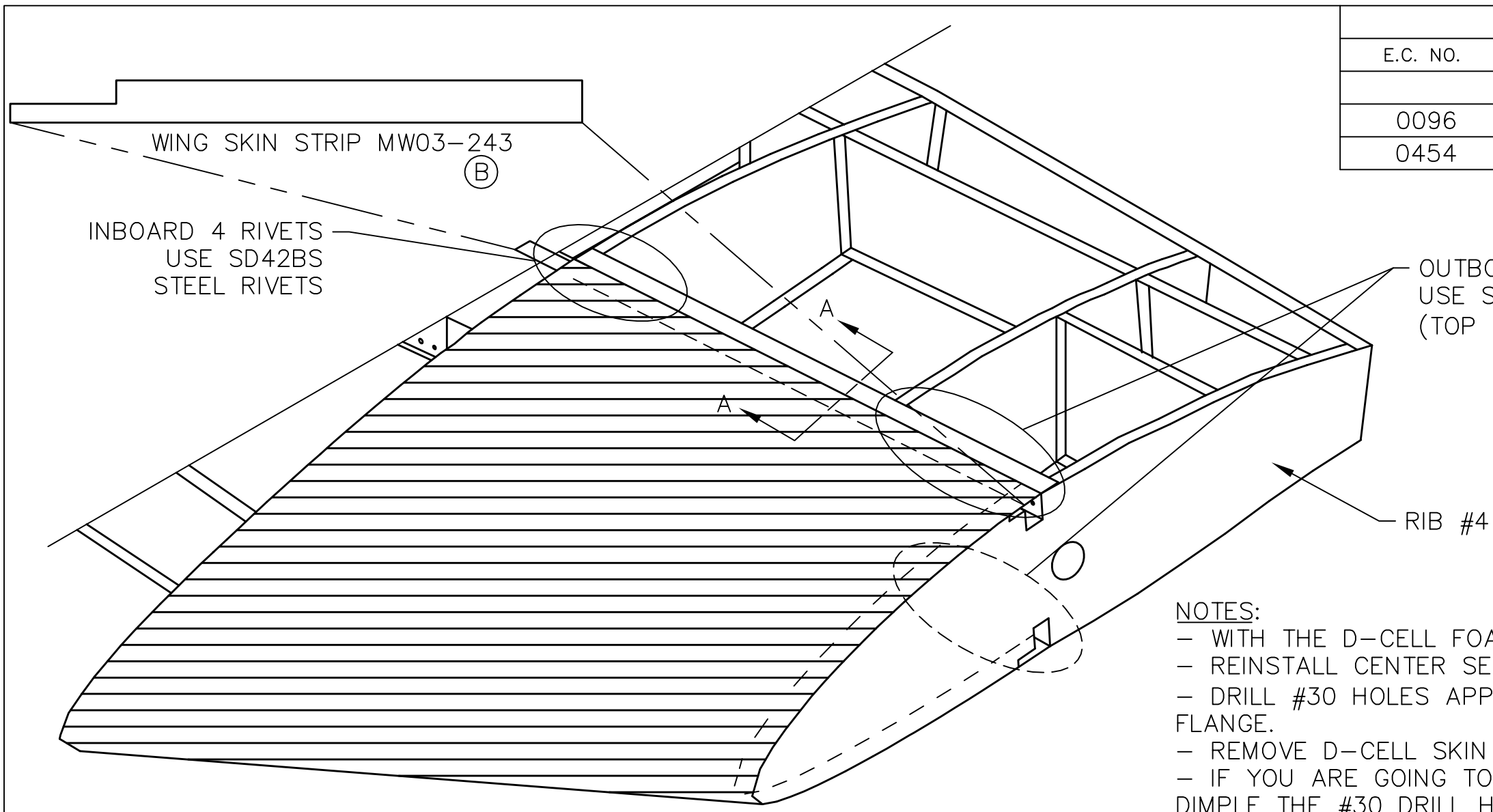
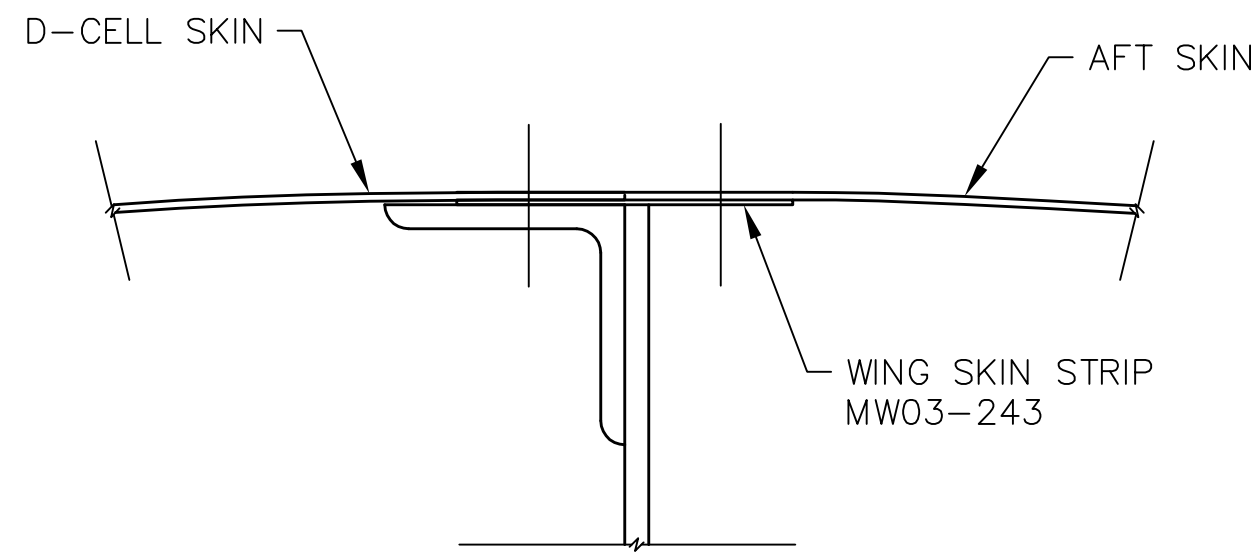


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	2/03
0096	B	ADDED WING SKIN STRIP	CE	5/04
0454	C	UPDATED DRAWING	SH	3/07



- NOTES:**
- WITH THE D-CELL FOAM IN PLACE, CLECO FLANGES TO RIB #4.
 - REINSTALL CENTER SECTION FWD D-CELL SKIN.
 - DRILL #30 HOLES APPROX. 1½" APART THRU SKIN AND CENTER OF FLANGE.
 - REMOVE D-CELL SKIN AND REMOVE CENTER SECTION FOAM.
 - IF YOU ARE GOING TO USE FLUSH RIVETS, YOU WILL NEED TO DIMPLE THE #30 DRILL HOLES ON THE FLANGES AND D-CELL SKIN.
 - COMPLETE FINAL FIT BEFORE INSTALLING SKINS.
 - CLEAN ALL SURFACES, BOND AND RIVET FLANGES TO THE RIB.



SECTION A-A


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME #4 RIB FLANGE INSTALLATION	
SCALE 1/8"=1"	PART NO.
ASSEMBLY NAME	
PART NO.	DRAWING NO.
DRAWING NO. B T51-03-INS-0604-C	

DRAWN K. LIPLIN	DATE 2/7/03
CHECKED MSH	DATE 4/12/07
APPROVED JW	DATE 4/27/07

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