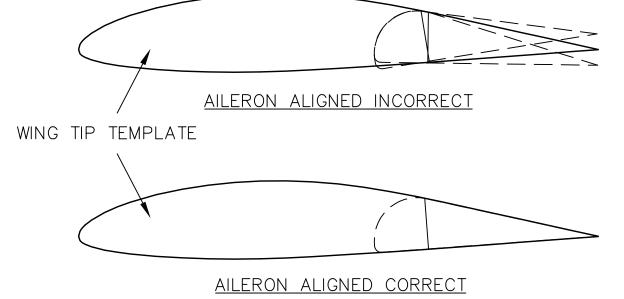


	REVISIONS									
E.C. NO. RE			DESCRIPTION	BY	DATE					
		Α	DRAWING RELEASED	ВН	9/10					

NOTES:

- SETTING THE AILERONS IN THEIR NEUTRAL POSITIONS WILL BE REQUIRED WHEN YOU ARE SETTING THE FLAPS, ATTACHING THE WING TIPS, AND ATTACHING THE WING ROOT FAIRINGS.
- ALIGN THE WING TIP TEMPLATE (MW03-248) WITH THE OUTER PROFILE OF THE #7 WING RIB AND TAPE IN PLACE. - ALIGN THE AILERON WITH THE END OF THE WING TEMPLATE AND TAPE OR CLAMP IN PLACE.



TITAN AIRCRAFT SUPPLY 1419 STATE ROUTE 45 SOUTH AUSTINBURG, OHIO 44010

		DETAIL NAME SE	ETTING AILERC	NS IN NEUTRAL	POSITION
DRAWN	DATE 9/24/10	SCALE N/A	PART NO.		
B. HARE	+ ' '	ASSEMBLY NAME			
CHECKED K. BROOKS	DATE 9/27/10	PART NO.		DRAWING NO.	S20
APPROVED B. KOLENO	DATE 7/19/11	drawing no. ${\cal B}$	T51-10	O-INS-1	931 –A