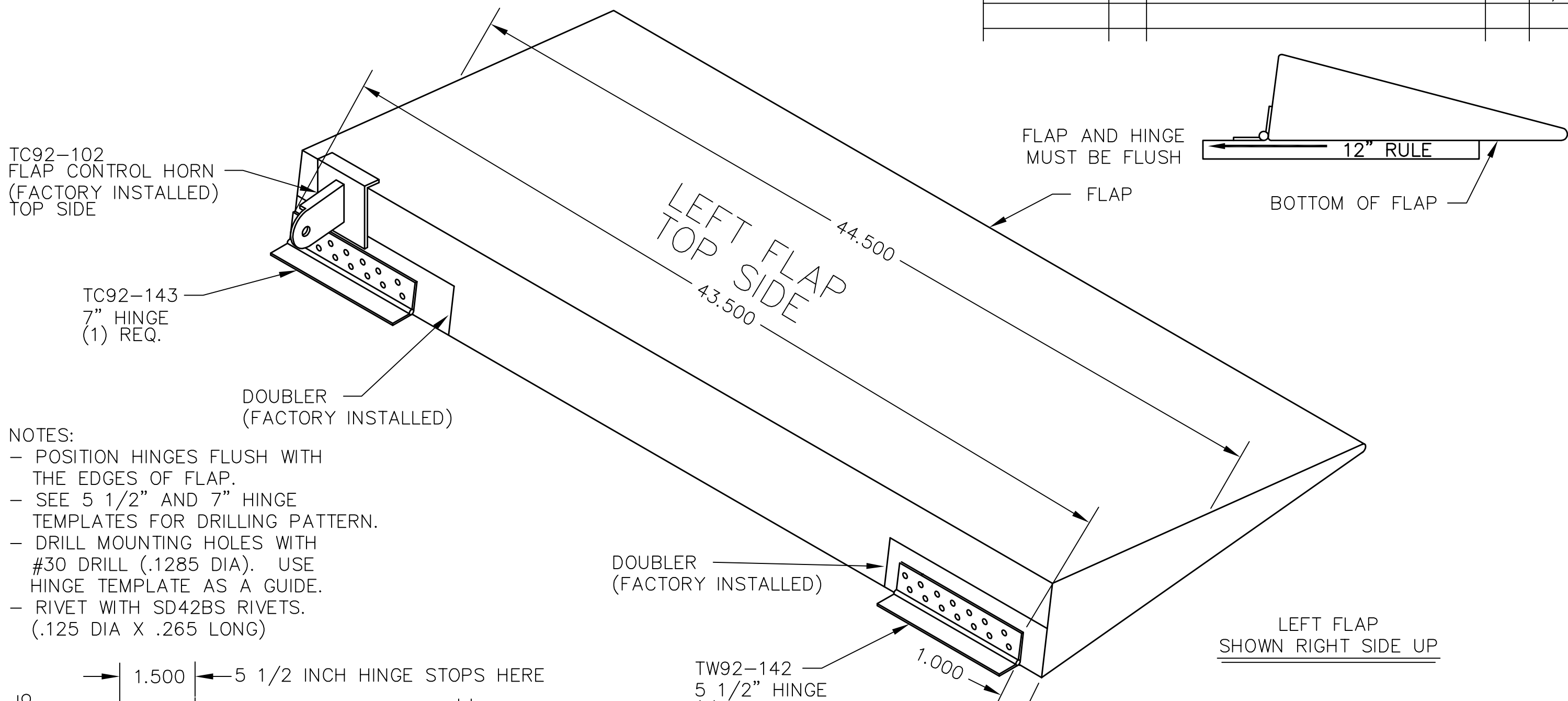


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	B	HINGE PATTERN WAS PREDRILLED	K.B.	8/95
1897	C	DIMENSION WERE ADDED	KL	3/01



TC92-102
FLAP CONTROL HORN
(FACTORY INSTALLED)
TOP SIDE

TC92-143
7" HINGE
(1) REQ.

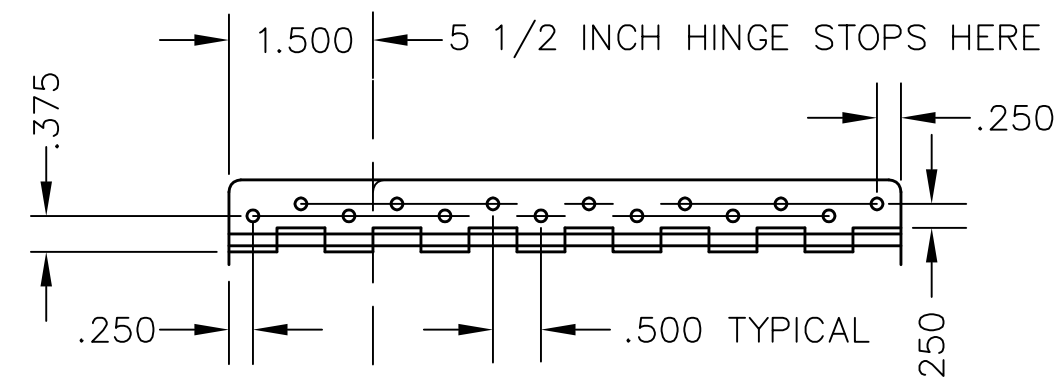
DOUBLER
(FACTORY INSTALLED)

- NOTES:
- POSITION HINGES FLUSH WITH THE EDGES OF FLAP.
 - SEE 5 1/2" AND 7" HINGE TEMPLATES FOR DRILLING PATTERN.
 - DRILL MOUNTING HOLES WITH #30 DRILL (.1285 DIA). USE HINGE TEMPLATE AS A GUIDE.
 - RIVET WITH SD42BS RIVETS. (.125 DIA X .265 LONG)

DOUBLER
(FACTORY INSTALLED)

TW92-142
5 1/2" HINGE
(1) REQ.

LEFT FLAP
SHOWN RIGHT SIDE UP



VIEW A: HINGE DRILL DIMENSIONS(SEE TEMPLATE)
BOTH SIDES OF HINGE TYPICAL

TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

DETAIL NAME		FLAP HINGE INSTALLATION	
DRAWN	J. PRESTON	DATE	9/3/92
CHECKED		DATE	
APPROVED		DATE	
SCALE		N/A	
PART NO.		N/A	
ASSEMBLY NAME		SINGLE SEAT 20 FT. WING	
PART NO.		N/A	
DRAWING NO.		B92-INS-0259-C	

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