

INNER COCKPIT PANELS

-Position cockpit floor panels in place and add floor stiffeners as shown on T51-04-INS-1052, bond & rivet stiffeners in place.

- Fit all inner cockpit panels in place starting with the forward cockpit and working your way aft (all inner skins will over lap from fwd to aft).

-Match drill holes from outer skins to the inner panels and cleco as you go.

-Hat rack can be bonded and riveted in place once upper bulkhead U9 is in place.

-Position the center pedestal in place as shown on T51-06-INS-1325, bond and rivet (MF08-206) in place once radiator tube holes have been cut.

-Fit inner hoop panels & match drill where possible, cockpit edge cap will hold top edge in place along with the rivets for canopy rails.

By

Date

Checked

Date

Approved

Date