

CANOPY INSTALLATION

- Install the aft canopy track in place, be sure the inside of the turtle deck has a stiffener to reduce stress on skin from canopy track. (Do not install canopy stop at this time.)

- Assemble canopy.

- Position canopy rails (pre-drill & countersink rivet holes) match drill holes to the center of the canopy hoop. Cleco as you go. (This is the only fuselage tube that gets drilled during aircraft construction.)

- Mark canopy crank positioning on inner cockpit skin, remove rail and drill hole.

- Canopy chain should be installed prior to final assembly.

By

Date

Checked

Date

Approved

Date