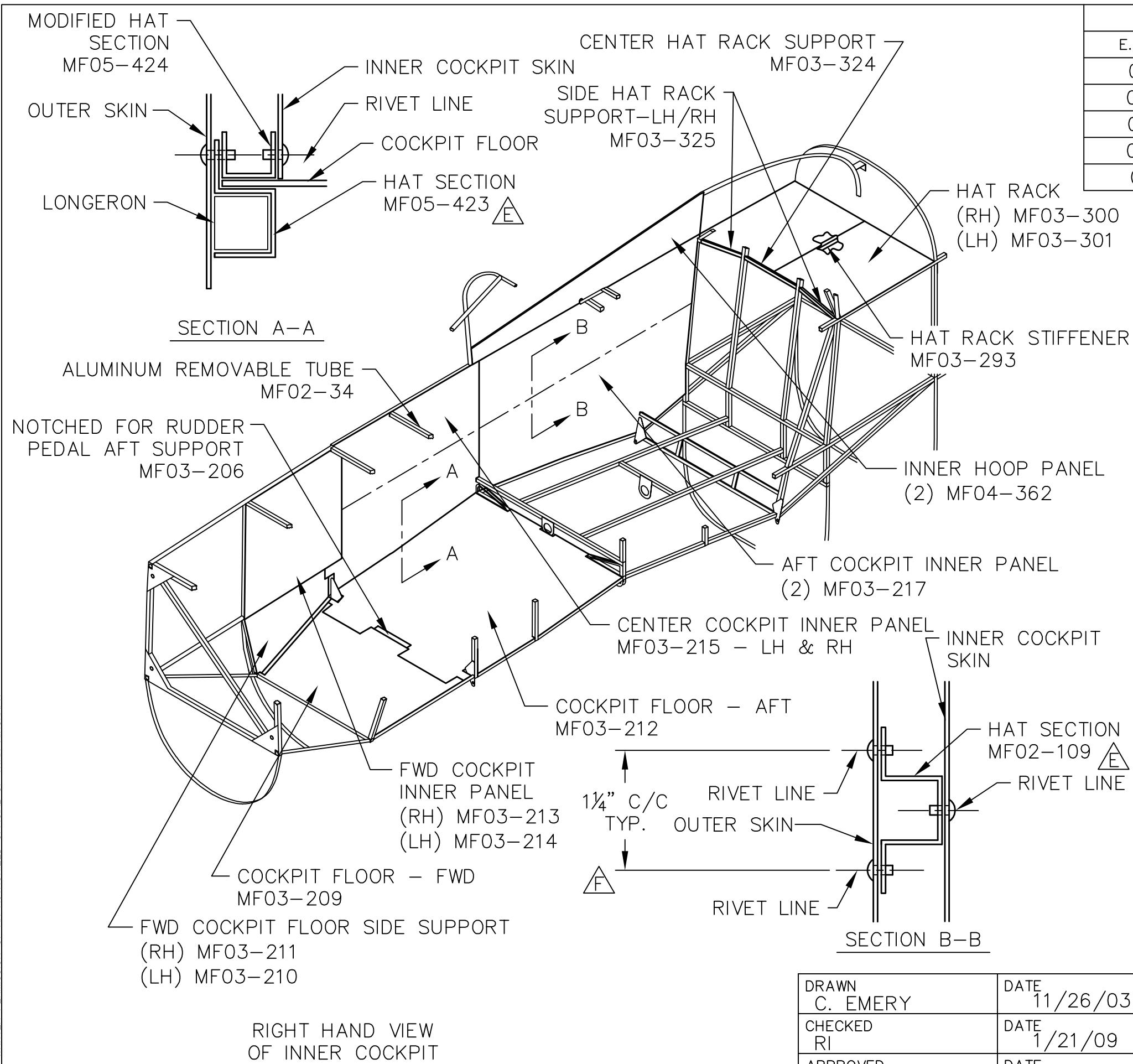


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REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
0114	B	ADDED DETAIL VIEWS	CE	8/04
0447	C	UPDATED DRAWING	SH	3/07
0512	D	ADDED NOTES	SH	8/07
0767	E	ADDED NOTES	SH	9/08
0811	F	ADDED NOTE	SH	11/08

NOTES:

- INTERIOR COCKPIT SKINS (WALLS) WILL OVERLAP EACH OTHER FROM FWD TO AFT.
- THE INNER HOOP PANEL (MF04-362) WILL BE OVERLAPPED BY THE INTERIOR COCKPIT SKINS.
- USE (MF05-424) TO HOLD THE INNER PANELS IN PLACE. (SECTION A-A)
- CUT TO LENGTH AND TRIM (MF05-424) TO FIT AS NECESSARY FOR THE TOP & BOTTOM HORIZONTAL LONGERONS.
- RIVET THRU THE BACK OF THE CENTER STRINGER HAT SECTIONS (MF02-109) FOR ADDED SUPPORT TO THE INNER COCKPIT PANELS. (SECTION B-B)
- THE HAT RACK STIFFENER (MF03-293) SHOULD BE BONDED AND RIVETED ON THE BOTTOM OF THE HAT RACKS, WHERE THEY OVERLAP EACH OTHER.
- THE HAT RACK SUPPORTS (MF03-325 & MF03-324) SHOULD BE BONDED TO THE BACK REST TUBES ON THE AFT SEAT, DOING SO ALLOWS THE HAT RACKS TO BE RIVETED IN PLACE.
- THE STRINGER HAT SECTIONS (MF02-109) ARE USED AS A CENTER RIVETING POINT FOR INNER & OUTER SKINS.
- REFER TO DRAWING T51-04-INS-1052, FOR MORE INSTRUCTIONS ON THE COCKPIT PANELS INSTALLATION.
- BE SURE TO PUSH OUT THE BOTTOM EDGE OF (MF03-210 & 211), SO THE BACKSIDE IS FLUSH WITH THE TRIM EDGE OF MF03-209.



TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

DETAIL NAME		INNER COCKPIT PANELS	
SCALE	1/16"=1"	PART NO.	
ASSEMBLY NAME			
PART NO.		DRAWING NO. F18	
DRAWING NO.		B T51-03-INS-0945-F	

DRAWN C. EMERY	DATE 11/26/03
CHECKED RI	DATE 1/21/09
APPROVED KORY B.	DATE 1/26/09