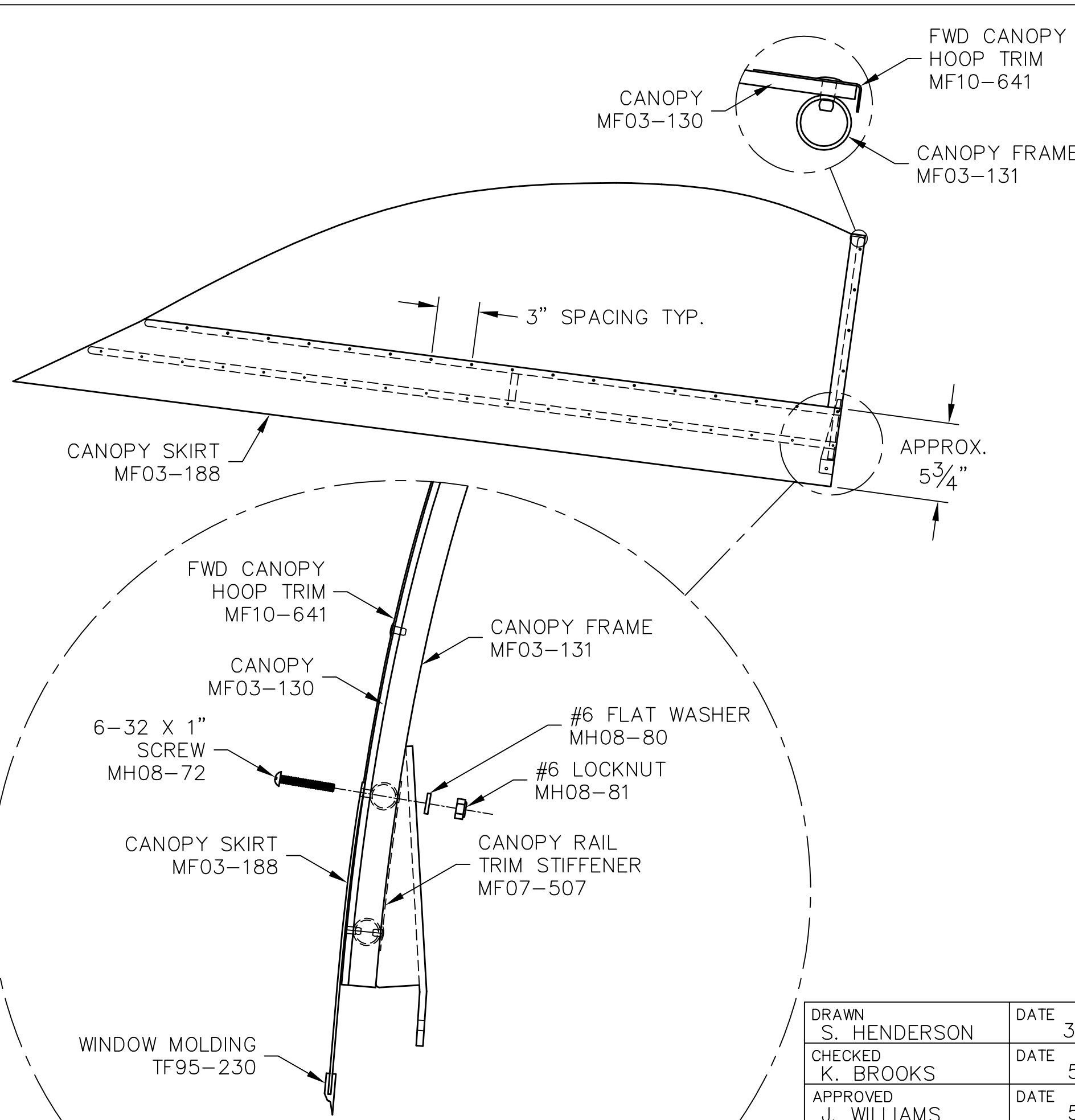


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	3/07
0747	B	NOTES ADDED	SH	8/08
0917	C	NOTES ADDED	SH	3/09

NOTES:

- POSITION THE CANOPY (MF03-130) ON THE CANOPY FRAME (MF03-131) AND CLAMP IT IN PLACE.
- MARK A 3" RIVET PATTERN ON THE BOTTOM CANOPY FRAME RAIL.
- USE A #30 DRILL BIT AND DRILL THROUGH THE CANOPY AND BOTTOM CANOPY FRAME RAIL ON EACH MARK. CLECO AS YOU GO.
- USE AD44ABS RIVETS TO SECURE THE CANOPY TO THE BOTTOM CANOPY FRAME RAIL. TO MINIMIZE THE POSSIBILITY OF CRACKING THE CANOPY, ONLY USE A HAND RIVET GUN DURING THE ENTIRE INSTALLATION.
- INSTALL THE CANOPY AND CANOPY FRAME ON THE AIRCRAFT. ADJUST TO ENSURE PROPER FITMENT.
- TAPE THE CANOPY SKIRT (MF03-188) ON THE CANOPY USING THE DIMENSION PROVIDED.
- MARK A 3" RIVET PATTERN APPROXIMATELY 1/4" DOWN FROM TOP EDGE OF THE CANOPY SKIRT.
- USE A #30 DRILL BIT AND DRILL THROUGH THE CANOPY SKIRT, CANOPY, AND TOP CANOPY FRAME RAIL ON EACH MARK. CLECO AS YOU GO.
- TAPE THE CANOPY RAIL TRIM STIFFENER (MF07-507) ONTO THE INNER CANOPY FRAME RAILS.
- MATCH DRILL THE HOLES FROM THE TOP AND BOTTOM RAILS INTO THE CANOPY RAIL TRIM STIFFENER. CLECO AS YOU GO.
- USE AD42ABS RIVETS ON BOTTOM RAIL TO PARTIALLY SECURE THE CANOPY RAIL TRIM STIFFENER.
- REMOVING THE CLECOS ONE SET AT A TIME, ENLARGE THE #30 HOLES ON THE TOP RAIL TO 5/64". INSTALL THE HARDWARE LISTED AS YOU GO.
- CLAMP THE FWD CANOPY HOOP TRIM (MF10-641) IN PLACE.
- MARK A 3" RIVET PATTERN AROUND THE HOOP OF THE CANOPY FRAME.
- USE A #30 DRILL BIT AND DRILL THROUGH THE FWD CANOPY HOOP TRIM, CANOPY, AND HOOP ON EACH MARK. CLECO AS YOU GO.
- USE AD44ABS RIVETS TO SECURE THE FWD CANOPY HOOP TRIM.
- USE WEATHERSTRIP ADHESIVE TO SECURE THE WINDOW MOLDING (TF95-230) ON THE BOTTOM EDGE OF THE CANOPY SKIRT.


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DRAWN S. HENDERSON		DATE 3/27/07	DETAIL NAME CANOPY SKIRT & HOOP INSTALLATION	
CHECKED K. BROOKS		DATE 5/14/13	SCALE 1/8"=1"	PART NO.
APPROVED J. WILLIAMS		DATE 5/14/13	ASSEMBLY NAME	
			PART NO.	DRAWING NO. F32
			DRAWING NO. B T51-07-INS-1607-C	