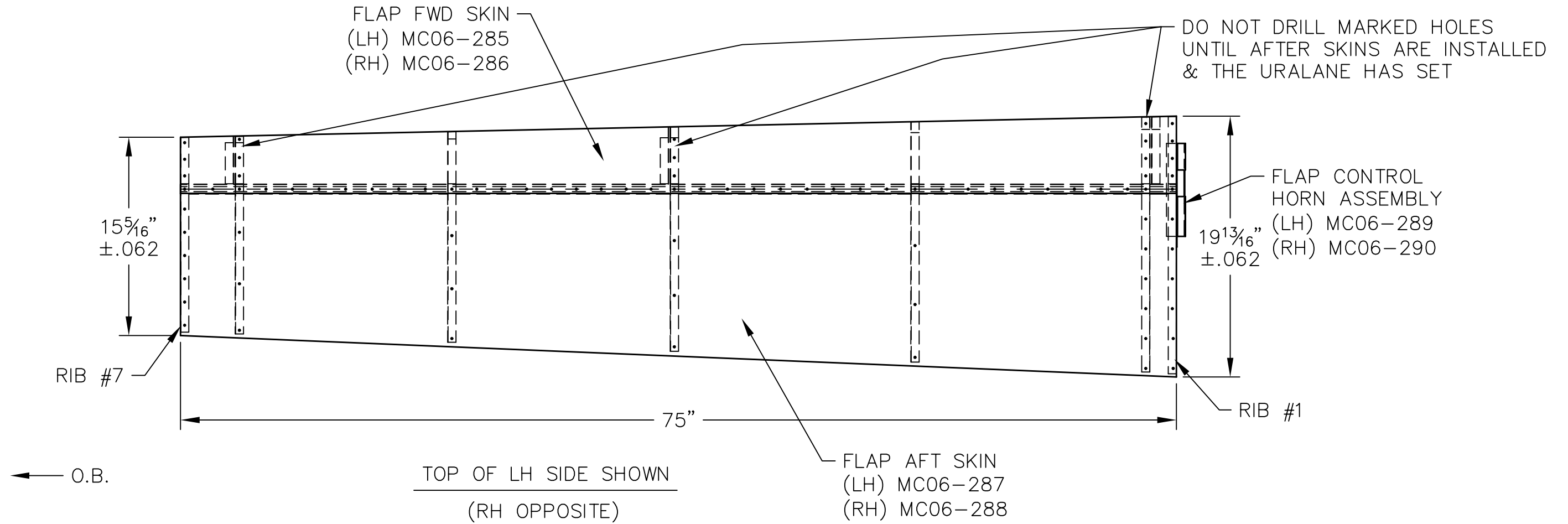


**NOTES:**

- IF PLANNING TO FLUSH RIVET THE FLAPS, BE SURE TO DIMPLE ALL NECESSARY HOLES AND DEBURR.
- USE AD42ABS RIVETS (AK42BS IF FLUSH RIVETING) TO ASSEMBLE, EXCEPT FOR MOUNTING THE FLAP CONTROL HORN AND ALONG SPAR LINE, WHICH USES SD42BS RIVETS. (DEPENDING ON THE AREA)
- BE SURE TO USE URALANE ON ALL RIBS AND THE SPAR WHEN DOING THE FINAL INSTALLATION.
- THE FWD SKIN OVERLAPS THE AFT SKIN.

REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	RELEASED DRAWING	SH	10/07
0830	B	NOTES CHANGED	SH	12/08



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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DRAWN S. HENDERSON		DATE 10/8/07	DETAIL NAME	
CHECKED R. INGLE		DATE 8/19/09	SCALE 1/8"=1"	PART NO.
APPROVED K. BROOKS		DATE 8/19/09	ASSEMBLY NAME FLAP ASSEMBLY - LH & RH	
			PART NO. MC03-114 & MC03-115	DRAWING NO. S4
			DRAWING NO. <b>B T51-07-INS-1680-B</b>	