



NOTES:

- ALL DIMENSIONS ARE INCHES.
- TO INSURE WING SKINS WILL LAY FLAT, DO NOT RIVET ON OUTER SURFACE OF RIBS.
- *CAUTION* RIBS ARE FLEXIBLE. BE SURE THE ENTIRE RIB REMAINS SQUARE WITH THE SPAR AND HAT SECTION DURING THE ENTIRE DRILLING AND RIVETING PROCESS.
- DRILL ALL RIVET HOLES WITH #30 DRILL (.1285 DIA.)
- RIVET WITH SD42BS RIVETS. (1/8 DIA X 17/64 LONG)

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME	HAT SECTION AND REAR SPAR LAYOUT		
SCALE	PART NO.		
ASSEMBLY NAME	SINGLE PLACE 20' WING		
PART NO.	DRAWING NO.		
DRAWING NO.	B93-INS-0338-B		

DRAWN	J. PRESTON	DATE	1/19/93
CHECKED	R. INGLE	DATE	3/19/01
APPROVED	J. WILLIAMS	DATE	3/19/01

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