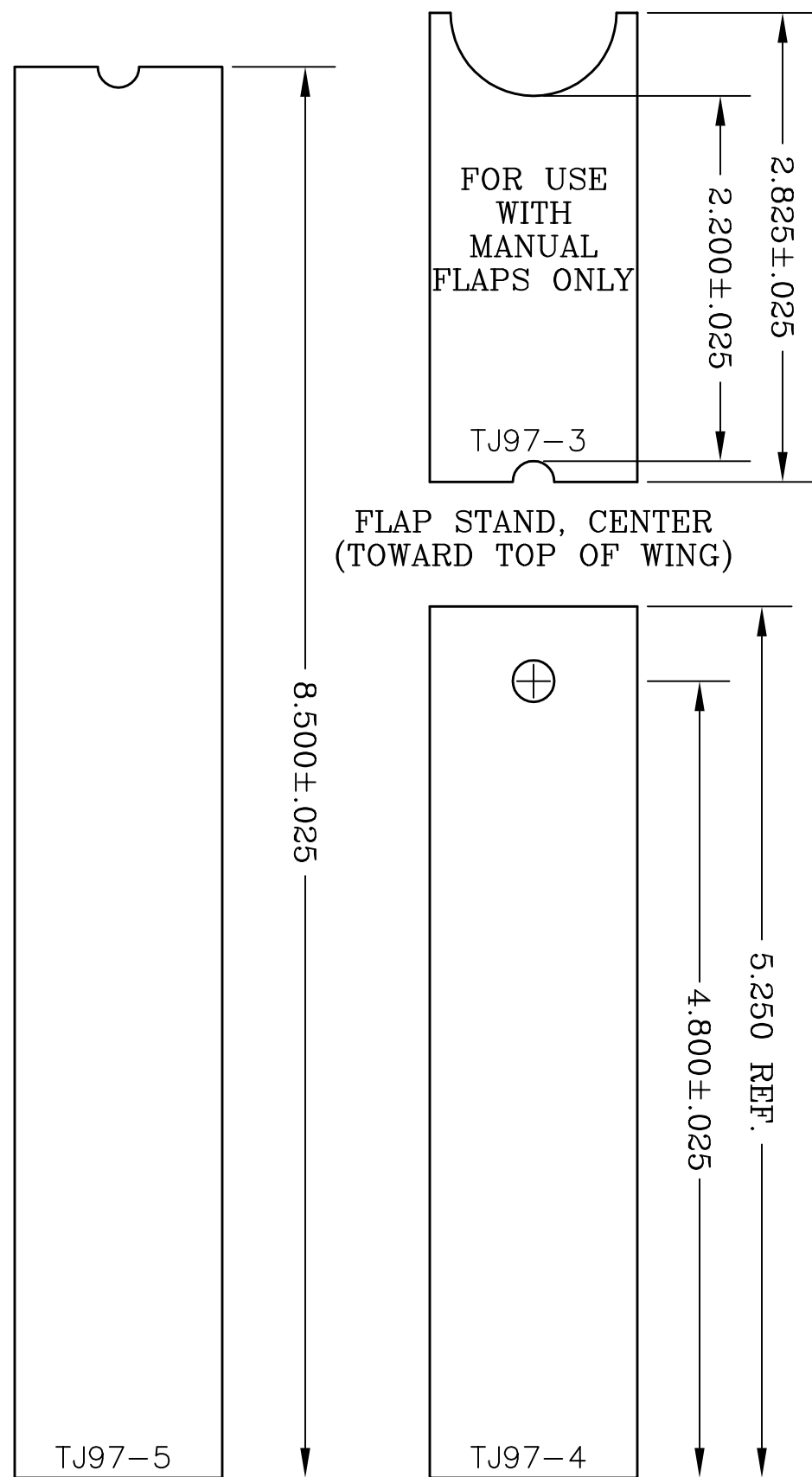
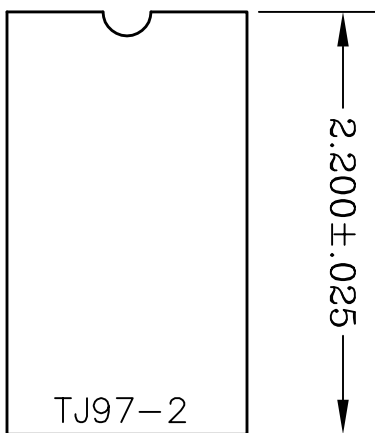


AILERON AND FLAP STAND JIGS

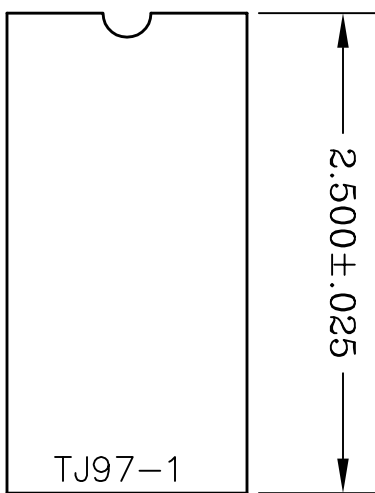


FLAP STAND, CENTER
(TOWARD TOP OF WING)

AILERON CENTER STAND
(TOWARD BOTTOM OF WING)

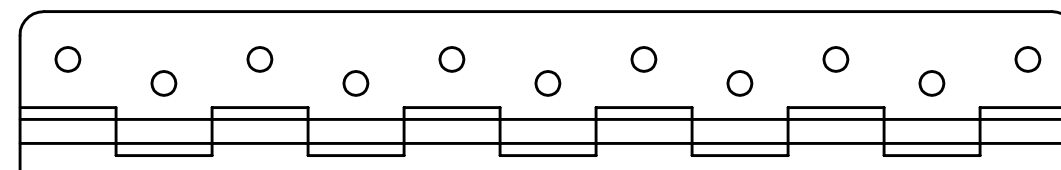


LEFT SIDE
AILERON STAND

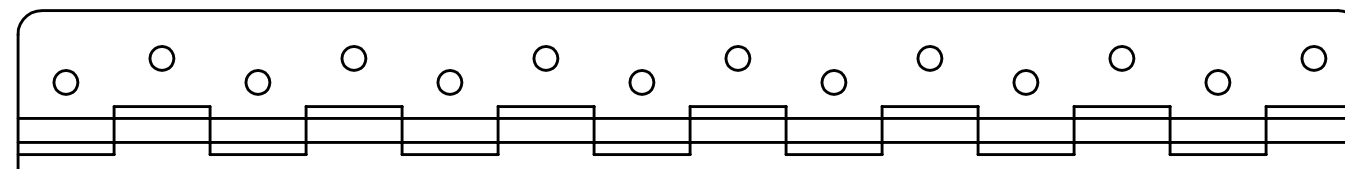


RIGHT SIDE
AILERON STAND

FLAP/AILERON HINGE TEMPLATES



5 1/2" HINGE TEMPLATE



7" HINGE TEMPLATE

SMALL HOLES: 1/8" RADIUS
LARGE HOLE: 1/2" RADIUS

TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

MATERIAL RECOMMENDED MATERIAL	
.040" ALUMINUM	
DRAWN K. BOHRER	DATE 10/21/96
CHECKED	DATE
APPROVED	DATE

DETAIL NAME		AS NOTED	
SCALE	FULL	PART NO.	
ASSEMBLY NAME		TEMPLATES	
PART NO.	AS NOTED	DRAWING NO.	
DRAWING NO.		B 96-INS-0759-A	

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